



Submittal: SDUHW0820Z





$\textbf{STRONG-POINT}^{\texttt{@}} \textbf{ UNSLOTTED INDENTED HEX WASHER HEAD, ZINC PLATED}$

Size	Part#	Pt.	Case Qty.	Description
8-18 x 1-1/4	H820	2	5M	Unslotted Indented Hex Washer Head, Zinc Plated
8-18 x 1-1/2	H824	2	5M	Unslotted Indented Hex Washer Head, Zinc Plated
8-18 x 2	H832	2	3M	Unslotted Indented Hex Washer Head, Zinc Plated

Application: Attaches metal to metal.

Drill Capacity (in.): .035 - .100

Specifications:

- Meets ASTM1 C 1513 for cold-formed steel framing connections
- Meets ASTM A 510 for carbon steel manufacturing
- Manufactured to SAE² J78 for dimensional specifications
- Meets F.I.P.3-1000.7 for torsional strength and drill speed
- Meets ASTM F1941 for corrosion resistance

Installation:

A 1/4" hex nut setter or 1/4" drive socket with torque limiting nose piece set at a maximum of 2500 RPM drive speed recommended. Do not over torque as it can cause the head to snap or stripping of the threads. Installed fasteners must penetrate a minimum of three full threads beyond the metal structure.

Pullout Values (Avg. Lbs.)											
Fastener		Steel Gauge									
Size	Pt.	22	20	18	16	14	12	1/8	3/16		
8-18	2	260	292	479	685	933	1533				

Shear Values (Avg. Lbs.)										
Fastener		Steel Gauge (Lapped)								
Size	Pt.	22	20	18	16	14	12	1/8	3/16	
8-18	2	546	721	1031	1049					

The values listed are averages achieved under laboratory conditions and imply no warranty. Appropriate safety factors should be applied to these values for design purposes.

¹(American Society of Testing Materials)

²(Society of Automotive Engineers)

³(Fastener Inspection Products) H820_H832_Rev. A (5/27/15)

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