



Submittal: SD4SWH5BS





STRONG-POINT® 410 STAINLESS STEEL UNSLOTTED INDENTED HEX WASHER HEAD, PASSIVATED & WAXED W/BONDED NEO-EPDM WASHER

Size	Part#	Pt.	Case Qty.	Description						
12-24 x 1-1/4	4HA5	5	3M	Unslotted Indented Hex Washer Head, Passivated & Waxed w/Bonded NEO-EPDM Washer						
12-24 x 1-1/2	4HA52	5	2M	Unslotted Indented Hex Washer Head, Passivated & Waxed w/Bonded NEO-EPDM Washer						
12-24 x 2	4HA53	5	1.5M	Unslotted Indented Hex Washer Head, Passivated & Waxed w/Bonded NEO-EPDM Washer						
Application:	Attaches metal to metal. Drill Capacity (in.): .125500									
Specifications:	 Manufactured to SAE¹ J78 for dimensional specifications Meets F.I.P.²-1000.7 for torsional strength and drill speed Medium degree of corrosion resistance 									

Installation:

A 5/16" hex nut setter or 5/16" drive socket with torque limiting nose piece set at a maximum of 1500 RPM drive speed recommended. Do not over torque as it can cause the head to snap or stripping of the threads. Installed fasteners must penetrate a minimum of three full threads beyond the metal structure.

Pullout Values (Avg. Lbs.)											
Fastener		Steel Gauge									
Size	Pt.	22	20	18	16	14	12	1/8	3/16	1/4	
12-24	5			475	672	951	1486	2269	3593	3882	

Shear Values (Avg. Lbs.)											
Fastener		Steel Gauge (Lapped)									
Size	Pt.	22	20	18	16	14	12	1/8	3/16	1/4	
12-24	5							2622	2641	2682	

The values listed are averages achieved under laboratory conditions and imply no warranty. Appropriate safety factors should be applied to these values for design purposes.

¹(Society of Automotive Engineers)

²(Fastener Inspection Products) 4HA5_4HA53_Rev. A (7/7/15)