



Submittal: SD410P1012BS



STRONG-POINT® 410 STAINLESS STEEL PHILLIPS PAN HEAD, PASSIVATED & WAXED

Size	Part#	Pt.	Case Qty.	Description
10-16 x 3/4	4P106	3	6M	410 Stainlesss Steel Phillips Pan Head, Passivated & Waxed
10-16 x 1	4P108	3	4M	410 Stainlesss Steel Phillips Pan Head, Passivated & Waxed
10-16 x 1-1/2	4P110	3	3M	410 Stainlesss Steel Phillips Pan Head, Passivated & Waxed
10-16 x 2	4P116	3	2M	410 Stainlesss Steel Phillips Pan Head, Passivated & Waxed

Application: Attaches metal to metal.

Drill Capacity (in.): .035 - .176

Specifications:

- Manufactured to SAE¹ J78 for dimensional specifications
- Meets F.I.P.2-1000.7 for torsional strength and drill speed
- Medium degree of corrosion resistance

Installation:

A standard screw gun with torque limiting nose piece set at a maximum of 2500 RPM drive speed recommended. Use a #2 reduced Phillips drive bit. Do not over torque as it can cause the head to snap or stripping of the recess. Installed fasteners must penetrate a minimum of three full threads beyond the metal structure.

Pullout Values (Avg. Lbs.)										
Fastener		Steel Gauge								
Size	Pt.	22	20	18	16	14	12	1/8	3/16	
10-16	3	261	293	487	690	941	1432	2017		

Shear Values (Avg. Lbs.)										
Fast	ener	Steel Gauge (Lapped)								
Size	Pt.	22	20	18	16	14	12	1/8	3/16	
10-16	3		709	1231	1497	1508				

The values listed are averages achieved under laboratory conditions and imply no warranty. Appropriate safety factors should be applied to these values for design purposes.

¹(Society of Automotive Engineers)

²(Fastener Inspection Products) 4P106_4P116_Rev. A (7/7/15)